Spare part installation procedure
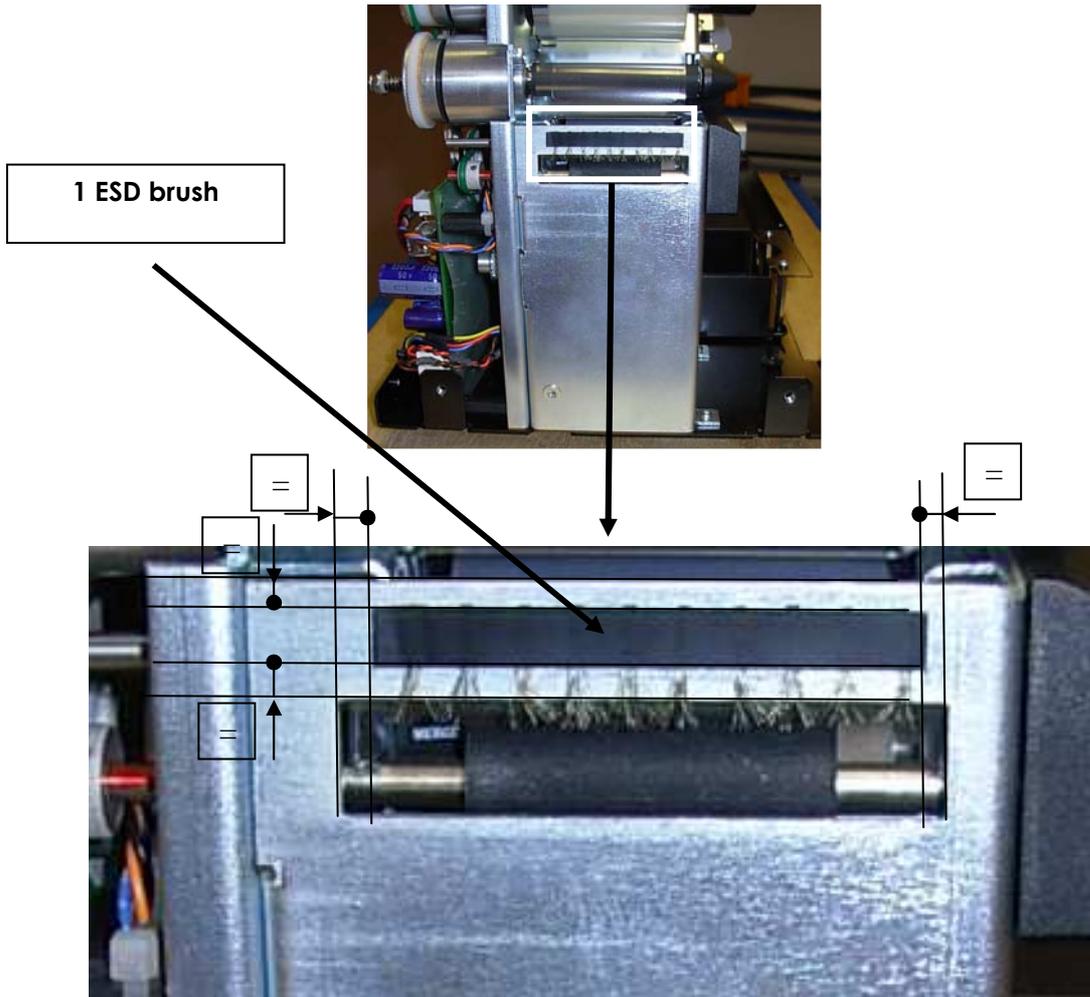
New Securion spindle kit
Ref S7038

evolis

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Step : 1 .
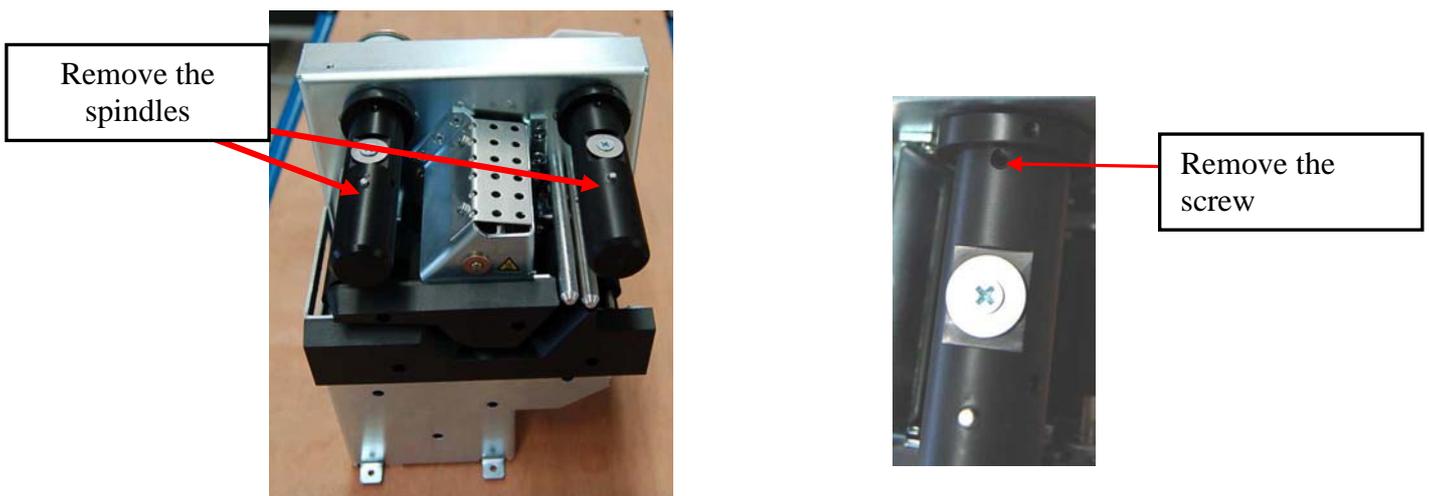
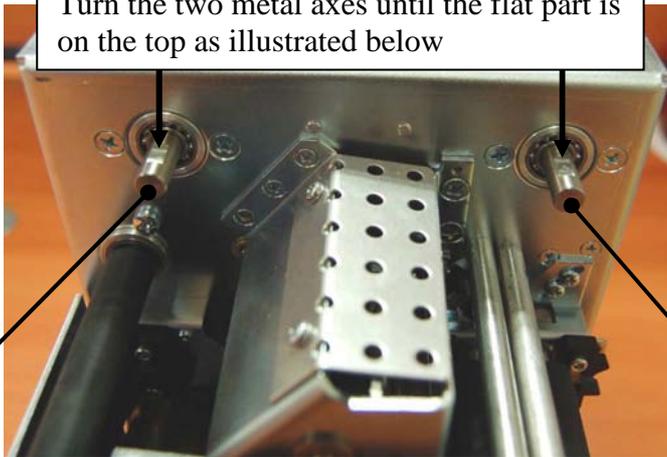Paste the ESD brush on your lamination module as indicated on the pictures below :

1 ESD brush

Step : 2 .

Un-install the spindles initially installed on your Securion as follows:

Remove the spindles

Remove the screw

Step : 3

Adjust the axis on which the new spindles will be installed and then install the washers :

Turn the two metal axes until the flat part is on the top as illustrated below

x 5

The number of washers you will need will depend on your Y offset adjustment

x 5

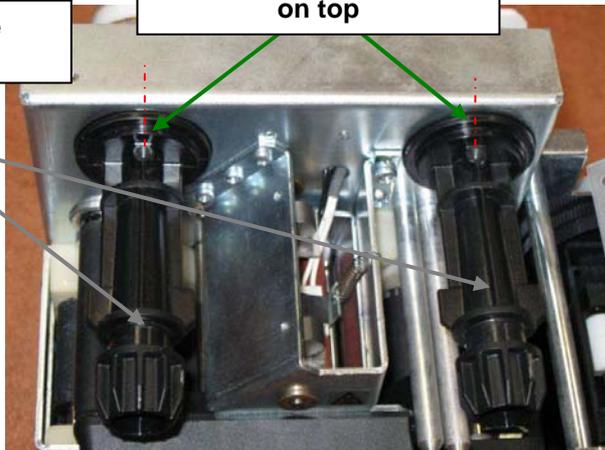**The number of washers you will need will depend on your Y offset adjustment**

Step : 4
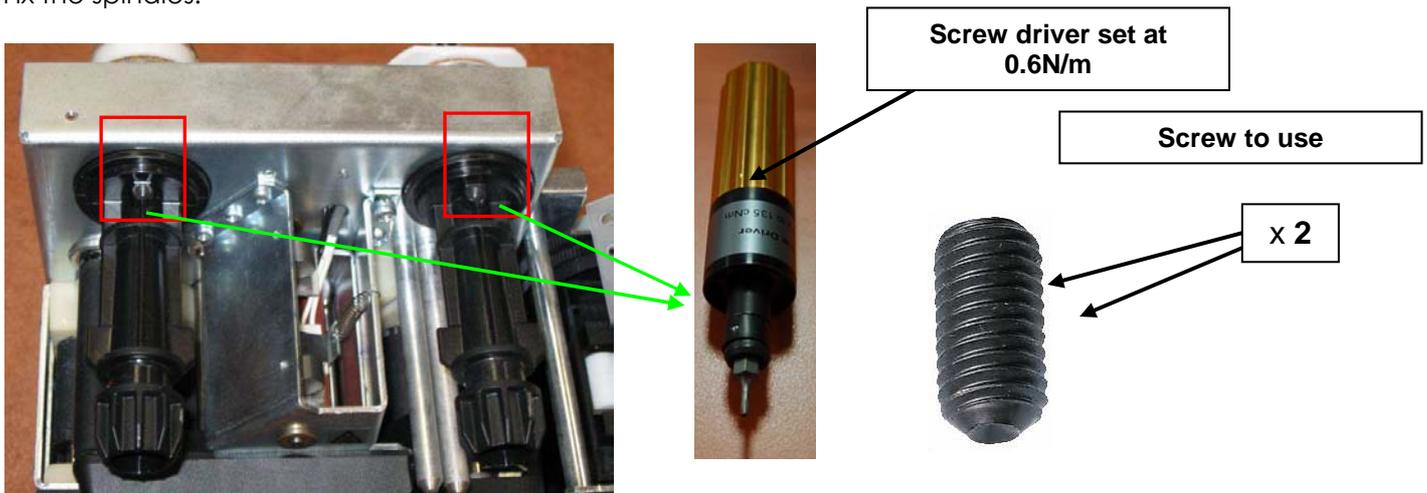
Install the new spindles:

Installation of the spindles

Tapered hole orientated on top

Push the bearing against the spindle

x 2

Step : 5   .

Fix the spindles:

Screw driver set at 0.6N/m

Screw to use

x **2**

Step : 6   .

Upgrade your firmware.

The firmware is available in the Product Support section of our website : http://www.evolis.com/eng/Drivers-Support/Product-support/Securion/Drivers-and-firmware

The procedure to install a firmware is available in the FAQ section of Evolis website.

Step : 7   .

Perform tests :

-Laminate 5 cards,
-Control the pacth positioning on the Y offset : IF THE POSITION IS NOT CORRECT ADJUST THE NUMBER OF WASHERS
(each washer is 0.3mm thick) – please see step 3 of this procedure

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